

IN THE CLAIMS:

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1. (Original): A metal member to be cast-wrapped by a metal cast article, wherein said metal member to be cast-wrapped has an irregular surface, a projection is projected from said surface, and a maximum width of said projection at a tip end portion is wider than a maximum width of the projection at a base portion.

2. (Original): A metal member to be cast-wrapped as claimed in claim 1, wherein at least a part of said tip end portion of said projection is formed in a tapering sharp shape.

AI 3. (Original): A metal member to be cast-wrapped as claimed in claim 1 or 2, wherein said metal member to be cast-wrapped is an extruded member having a smooth grooves directed in direction of extruding and irregular projections disposed between said grooves, said irregular projections being formed when said metal member is extruded.

4. (Original): A metal member to be cast-wrapped as claimed in claim 3, wherein a side of said irregular projection near an extrusion starting end is wide and high, and a side of said irregular projection near an extrusion completing end is narrow and low.

5. (Original): A metal member to be cast-wrapped as claimed in claim 1 or 2, wherein said metal member to be cast-wrapped is a hollow cylindrical body.

6 - 13 (Withdrawn):

14. (New): A metal member to be cast-wrapped by a metal cast article as claim in claim 1, wherein said metal member is a cylindrical member that has an outer surface forming said irregular surface, and projections provided in adjoining disposition with said projection, all of said projections being arranged axially of the cylindrical member in rows and at intervals circumferentially of the cylindrical member.

15. (New): A metal member to be cast-wrapped by a metal cast article as claimed in claim 14, wherein each of said projections has a tip end portion bent laterally.

16. (New): A metal member to be cast-wrapped by a metal cast article as claimed in claim 14, wherein grooves are provided between circumferentially adjoining projections.

17. (New): A metal member to be cast-wrapped by a metal cast article as claimed in claim 14, wherein said projections are arranged at regular intervals.

18. (New): A metal member to be cast-wrapped by a metal cast article as claimed in claim 14, wherein said projections are arranged at irregular intervals and are out of circumferential alignment.

19. (New): A metal member to be cast-wrapped by a metal cast article as claimed in claim 14, wherein said cylindrical member is hollow.

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